

Module: m/09/501

'Preparing your timeware[®] system: Job costing...'



The following module should be completed for every timeware[®] installation implementing job costing.

Remember that an operation is the smallest process that can be performed and that many operations make a product.



1. To prepare timeware[®] job costing operations, select the Tables menu, Job Costing, then operation..



Next, create each required operation. Remember that the code defined against the operation is the code that must be selected when entering data at the shop floor data collection terminal.

The user may also specify a target cost and target time



Operations


Description:

Code: (operation code to be entered at terminal)

Target cost: (labour only)

Target time: (labour only)

To select a photo use right mouse click on the box.



Notes

Step 3: Toe nail a 2 1/2" screw thru front and back edge of leg into bottom of arm rest. Screw a 3" screw thru the triangle block into bottom of arm rest. Do the same with the left arm rest and left front leg. Wipe up any glue seepage with wet cloth. Peel tape off that is attached to inside surface of both legs

Record 2 of 5

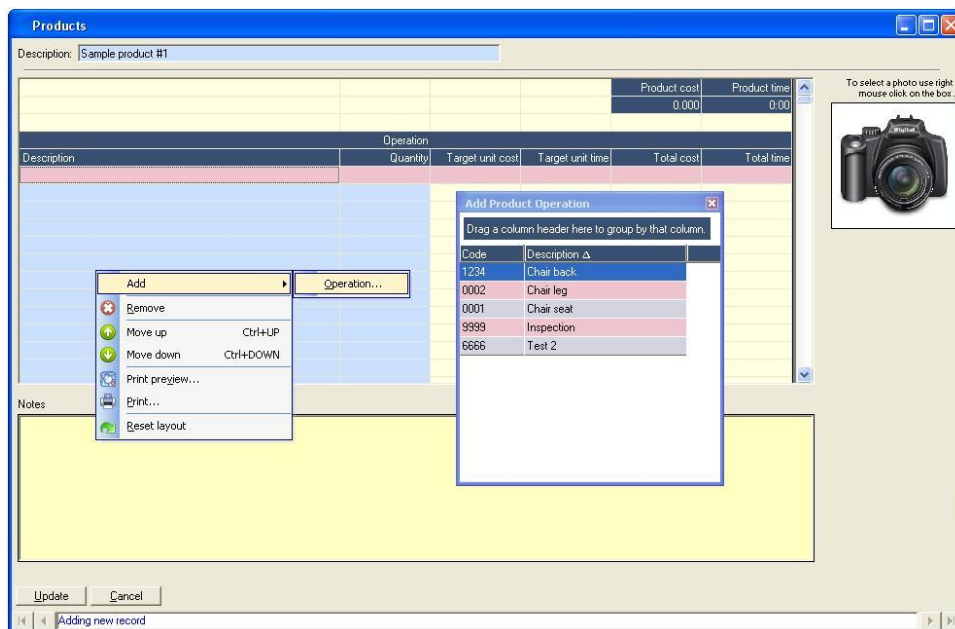
Click <Update> to save the operation and <Close> to return to the agenda.

2. To prepare timeware[®] job costing products, select the Tables menu, Job Costing, then Products.



Next, create each required product. Remember that a product may be made up from many different operations.

Add the operations and quantities, for example 'a chair leg * 4' and you will see the total cost and total time automatically recalculate.



Finally, click <Update> to save the product and <Cancel> to return to the agenda.



Notes: